

Date: Tuesday, 5/23/2006 8:33:06 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 206L/L3/L4/407 LOW, 407 HIGH GEAR SKID
 Job Number : 27201
 Estimate Number : 10549
 P.O. Number : *N/A* Part Number : D206642311
 This Issue : 5/23/2006 S.O. No. : *N/A* Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : LANDING GEAR Drawing Revision : N/A
 Previous Run : 25632 Material : *N/A*
 Written By : *See Comment Below* Due Date : 6/18/2006 Qty: 1 Um: Each
 Checked & Approved By : *Job 05.23*
 Comment : Est Rev: 105.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/
 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-311 CHG004

KS 06.06.06

2.0 27201A 206 L HIGH GEAR SKIDTUBE



Comment: Sub-Component 206L/407 LOW, 407 HIGH GEAR SKIDTUBE

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 D2652 Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

BUSHING

Pick:

Qty Part Number Description Batch

24 D2652 Bushing

1 D206-642-341(REF)

B25835 ✓
B27201A

5.0 D2655 Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

TOW RING

Pick:

Qty Part Number Description Batch

1 D2655 Tow Ring

B25148 ✓

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

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Date: Tuesday, 5/23/2006 8:33:07 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4/407 LOW, 407 HIGH GEAR SKID

Job Number: 27201

Part Number: D206642311

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2659

Lug Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

LUG ASSEMBLY

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|--------------|----------|
| 2 | D2659 | Lug Assembly | B26786 ✓ |

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

SET SCREW

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 10 | D2712 | Set Screw | B16400 ✓ |

8.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SADDLE

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 1 | D2932-1 | Saddle | B27147 ✓ |

9.0

D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SADDLE

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 1 | D2933-1 | Saddle | B25376 ✓ |

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SADDLE SPACER

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|---------------|----------|
| 2 | D2934 | Saddle Spacer | B25378 ✓ |

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number: 27201

Part Number: D206642311

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SADDLE SPACER

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|---------------|----------|
| 2 | D2935 | Saddle Spacer | B25379 ✓ |

12.0

D29381

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SADDLE

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2938-1 | Saddle | B2548 ✓ |

13.0

D29391

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SADDLE

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 1 | D2939-1 | Saddle | B25638 ✓ |

14.0

D2968043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

TOW RING

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 1 | D2968-043 | Tow Ring | B24418 ✓ |

15.0

AN337A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 4 | AN3-37A | Bolt | M13719 ✓ |

| W/O: | | WORK ORDER CHANGES | | | | | |
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Drawing Name: 206L/L3/L4/407 LOW, 407 HIGH GEAR SKID

Job Number: 27201

Part Number: D206642311

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
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| | | |
|------|--------|------|
| 16.0 | AN341A | Bolt |
|------|--------|------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 8 | AN3-41A | Bolt | M101369 ✓ |

| | | |
|------|-------|------|
| 17.0 | AN45A | Bolt |
|------|-------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 1 | AN4-5A | Bolt | M100857 ✓ |

| | | |
|------|-------|------|
| 18.0 | AN46A | Bolt |
|------|-------|------|



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 12 | AN4-6A | Bolt | M100478 ✓ |

| | | |
|------|--------|------|
| 19.0 | AN510A | Bolt |
|------|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 4 | AN5-10A | Bolt | M106941 ✓ |

| | | |
|------|--------|------|
| 20.0 | AN511A | Bolt |
|------|--------|------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------------------------|
| 8 | AN5-11A | Bolt | M18918 2mcy M101064 6mcy ✓ |

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4/407 LOW, 407 HIGH GEAR SKID

Job Number: 27201

Part Number: D206642311

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
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|------|--------|------|
| 21.0 | AN512A | Bolt |
|------|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BOLT

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 4 | AN5-12A | Bolt | M15204 ✓ |

| | | |
|------|-----------|--------|
| 22.0 | AN960JD10 | Washer |
|------|-----------|--------|



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

WASHER

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 12 | AN960JD10 | Washer | M100743 ✓ |

| | | |
|------|-------------|--------|
| 23.0 | AN960JD1016 | Washer |
|------|-------------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

WASHER

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 1 | AN960JD1016 | Washer | M15819 ✓ |

| | | |
|------|------------|--------|
| 24.0 | AN960JD416 | Washer |
|------|------------|--------|



Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s)

WASHER

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 25 | AN960JD416 | Washer | M101369 ✓ |

| | | |
|------|------------|--------|
| 25.0 | AN960JD516 | Washer |
|------|------------|--------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

WASHER

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-----------|
| 8 | AN960JD516 | Washer | M101369 ✓ |

| W/O: | | WORK ORDER CHANGES | | | | | |
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4/407 LOW, 407 HIGH GEAR SKID

Job Number: 27201

Part Number: D206642311

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

WASHER

Pick:

Qty Part Number

1 AN970-4

Description

Washer

Batch

M100151 -

27.0

MS21042L3

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

NUT

Pick:

Qty Part Number

12 MS21042L3

Description

Nut

Batch

M10094 -

28.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

NUT

Pick:

Qty Part Number

13 MS21042L4

Description

Nut

Batch

M19085 -

29.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

AL 06/07/21 (1)

30.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-311

Location:

PPP Rev:

D

AL 06/07/21 (1)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/07/24

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 5/23/2006 8:33:08 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4/407 LOW, 407 HIGH GEAR SKID

Job Number: 27201

Part Number: D206642311

Job Number:



Seq. #:

Machine Or Operation:

Description :

31.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Handwritten: 06/07/04 (1)

Job Completion



Handwritten: 06-07-04

| W/O: | | WORK ORDER CHANGES | | | | | |
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